## Product Specifications

## **SuperVolcano**

Overall Length Assembled   5.510.5mm (usto block and nozzle)     Overall Length combined with v4   9.330.5mm (when combined with v4 heataink)     Maximum nominal volumetric throughput (PLA print test at 200°C)   600 nm3/min     *results may vary depending on your set-up   600 cm3/min     Maximum operation temperature thre without the sock and an 200°C   80°C     Maximum operation temperature thre without the sock and an 200°C   80°C     Maximum operation temperature thre without the sock and an 200°C   80°C     Maximum operation temperature thre without the sock and an 200°C   80°C     Maximum operation temperature thre without the sock and an 200°C   80°C     Maximum operation temperature thre without the sock and an 200°C   80°C     Nominal heater power   80°C     Maximum operation temperature thread operature and the sock and an 200°C   80°C     Maximum operation temperature thread operature and the sock and an 200°C   80°C     Nominal heater power   80°A     Maximum operating temperature thread operature thread operad operature thread operature thread operature thread o	
Overall Length combined with y   98.320.5mm (when combined with y 6 heatsink)     Machanical Specifications   600 mm3/min     *results may vary depending on your set-up   20°C     Maximum operation temperature the sock fitted   20°C     Maximum operation temperature the sock and a E3D   26°C     Maximum operation temperature the sock and a E3D   26°C     Maximum operation temperature the sock and a E3D   45°C     Prevention the sock and a E3D   50°C (please be aware that the heater is capable of reaching higher temperatures if used prevention the sock and E3D     Nominal heater power   600/30.40     Maximum current draw with goal Solo Solo Solo Solo Solo Solo Solo S	
Mechanical Specifications   640 nm3/min     Maximum nominal volumetric throughput (PLA print test at 220°C)   640° nm3/min     Yesults may vary depending on over set-up   260°C     Maximum operation temperature twith the sock fitted   260°C     Maximum operation temperature through the sock and a E30 Prince   280°C     Maximum operation temperature three without the sock and a E30 Prince   280°C     Maximum operation temperature three without the sock and a E30 Prince   600°C     Maximum rated operating temperature of the heater is capable of reaching higher temperature of the merature of the heater   600°C     Nominal heater power   600°     Maximum ourrent draw with cosfet switch   60A/3.9A     Materials   15A     Materials   Frees/Nickel PLated Cooper/Hardened Steel     Notal Plated Cooper   15A     Notal   610     Notal Plated Cooper/Hardened Steel   15A     Sock   15 Gess Fiber and Slicone Flastomer Rubber     Fibings   5 cel     Options   5 cel     Fibings   5 cel	
Maximum nominal volumetric troughput (PLA print test at 2000)   6000 mm3/min     Maximum operation temperation   6000 construction     Maximum operation temperation   6000 construction temperature of the observice     Maximum operation temperation   6000 construction temperature of the observice     Maximum operation temperature   6000 construction temperature of the observice     Maximum operation temperature   6000 construction temperature of the observice     Maximum operation temperature   6000 construction temperature of the observice     Maximum operation temperature   6000 construction temperature     Maximum operation temperature   6000 construction temperature <td></td>	
*results may vary depending on your set-upImage: Comparison of the set of the sock fittedMaximum operation temperature with the sock fitted28°CMaximum operation temperature without the sock and a E3328°CMaximum operation temperature without the sock and a E3328°CMaximum operation temperature without the sock and a E3388°CElectrical Specifications50°C (please be aware that the heater is capable of reaching higher temperatures if used horpoper), we highly recommend that you do not exceed the rated temperature of the set ofNominal heater power60WMaximum current draw with Workspriger60A/39AMaterials60A/39AMoterials15ABlockNokel Plated Copper/Hardened SteelNozzleSes/Nickel Plated Copper/Hardened SteelSockCf Glass Fiber and Silcone Elastomer RubberFixingsSeaOptionsStelFilament size125mm/3.00mm	
Maximum operation temperature   260°C     Maximum operation temperature   265°C     Maximum operation temperature   265°C     Maximum operation temperature   465°C     Maximum operation temperature   465°C     Electrical Specifications   50°C (please be aware that the heater is capable of reaching higher temperatures if used improperity. We highly recommend that you do not exceed the rated temperature of the heater     Nominal heater power   60°C     Maximum current draw with 2002/24V heater variants   60A/3.5A     Maximum current rating of the moster   60A/3.5A     Maximum current rating of the moster   15A     Nozzle   Prasy.Nickel Plated Copper/Hardened Steel     Sook   15° (Flass Fiber and Silicone Elastomer Rubber     Fixings   5teel     Options   5teel     Filament size   15% 00mm	
Maximum operation temperature without the sock and a E3D bernistor fitted   485°C     Aximum operation temperature without the sock and a E3D pT100   60°C (please be aware that the heater is capable of reaching higher temperatures if used miproperly. We highly recommend that you do not exceed the rated temperature of the heater)     Maximum current of the heater   60°C (please be aware that the heater is capable of reaching higher temperatures if used miproperly. We highly recommend that you do not exceed the rated temperature of the heater)     Nominal heater power   60     Maximum current of arw with pt2/24/ heater variants   60A/3.9A     Maximum current rating of the poset switch   16A     Noter Plated Copper   16A     Nozzle   16A     Nozzle   16 (Plated Copper/Hardened Steel     Sock   16 (Plated Copper/Hardened Steel     Fings   Stel     Options   Stel     Filament size   15 (Strm/3.00mm	
Maximum operation temperature without the sock and a E3D   45°C     Electrical Specifications:   50°C (please be aware that the heater is capable of reaching higher temperatures if used more preview highly recommend that you do not exceed the rated temperature of the heater     Nominal heater power   80W     Maximum current draw with 2V/24V heater variants   80A/3.9A     Maximum current rating of the most structure of the Plated Copper/Hardened Steel   50A/3.9A     Materials   80K     Block   Nickel Plated Copper/Hardened Steel     Nozzle   61G Sticker Plated Copper/Hardened Steel     Sock   1° Glass Fiber and Silicone Elastomer Rubber     Fixings   Stel     Options   T/Stmn/3.00mm	
Electrical Specifications     Maximum rated operating temperatures     perature of the heater     80W     Maximum current draw with ten eater is capable of reaching higher temperatures of the heater     Nominal heater power   80W     Maximum current draw with texperatures   8.0A/3.9A     Maximum current rating of the heater   15A     Materials   15A     Block   Nickel Plated Copper/Hardened Steel     Nozzle   Brass/Nickel PLated Copper/Hardened Steel     Sock   E' Glass Fiber and Silicone Elastomer Rubber     Fixings   Steel     Options   Steel     Filament size   175mm/3.00mm	
Maximum rated operating temp perature of the heater50°C (please be aware that the heater is capable of reaching higher temperatures if used moroperty. We highly recommend that you do not exceed the rated temperature of the moroperty. We highly recommend that you do not exceed the rated temperature of the eater)Nominal heater power80WMaximum current draw with 2V/24V heater variants0.0/3.9AMaximum current rating of the mosfet switch16AMaterials16ABlockNickel Plated Copper/Hardened SteelNozzleBrass/Nickel PLated Copper/Hardened SteelSock1° Glass Fiber and Silicone Elastomer RubberFixingsSteelChtions1/ Stmm/3.00mm	
Nominal heater power80wMaximum current draw with 12V/24V heater variants8.0A/3.9AMaximum current rating of the mosfet switch15AMaterials15ABlockNickel Plated CopperNozzleBrass/Nickel PLated Copper/Hardened SteelSock15' Glass Fiber and Silicone Elastomer RubberFixingsSteelOptions155m/3.00mm	
Maximum current draw with 2V/24V heater variantsB.OA/3.9AMaximum current rating of the mosfet switch15AMaterialsNickel Plated CopperBlockNickel Plated Copper/Hardened SteelNozzleBrass/Nickel PLated Copper/Hardened SteelSockif Glass Fiber and Silicone Elastomer RubberFixingsSteelOptionsTofm/3.00mm	
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NozzleBrass/Nickel PLated Copper/Hardened SteelSock'E' Glass Fiber and Silicone Elastomer RubberFixingsSteelOptionsJament sizeFilament size1.75mm/3.00mm	
Sock 'E' Glass Fiber and Silicone Elastomer Rubber   Fixings Steel   Options Tromm/3.00mm	
Fixings Steel   Options Intervention   Filament size 1.75mm/3.00mm	
Options   Filament size   1.75mm/3.00mm	
Filament size 1.75mm/3.00mm	
Nozzle size 0.60/0.80/1.00/1.20/1.40 (mm)	
Voltage 12V/24V (All of our 12V heaters <b>must</b> be used with the supplied mosfet switch)	

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## WHAT'S IN THE BOX



80w Heater Cartridge

Thermistor Extension Cable





Super Volcano Brass Nozzle





This product comes with high powered electronics. The assembly documentation must be followed and can be found at https://e3d-online.dozuki.com/. If you are still unsure on how to implement the system correctly, please contact our customer support team.

80W heaters are used and these will draw a lot of current from your control board. For this reason the 12V heater **cannot** be used without the included **mosfet switch** which will handle the high current draw and prevent your control board heater terminals from melting.

The SuperVolcano sock is made from 'E' glass fibre yarn knitted to form a sleeve and coated with a high grade iron oxide silicone elastomer rubber. When handling this material, **thick protective gloves** must be worn at all times and care must be taken to not let any of the fibres contact the skin or face as this can cause irritation. If you need to cut the sleeving, you must also wear a **mask** to prevent inhalation of any particles generated. Once you have mounted the sock you must wipe down any work surfaces to remove any leftover fibres or particles.

Handling of the HotEnd must only be carried out with the printer switched off and the power cord unplugged from the socket. If the printer has been running, wait until the temperature displayed is below 50°C before switching off the machine. If the machine does not have a temperature readout, allow 15min for the block to reach ambient temperature once the machine has been unplugged. The SuperVolcano block will **remain hot longer** than other hotends, allow extra time for the system to cool down. This is due to the higher thermal capacity and larger mass of the heater block when compared to other available hotends.

Do not use the heater provided with any other block than the SuperVolcano block. This block was specifically designed to work with the high temperatures reached by this heater. Using the heater with another block might result in catastrophic failure of the system.

Please note care must be taken when bending the heater cartridge wires and not to bend them to a sharp point as this could snap the wires due to their gauge. Ensure not to fatigue the wires by repeatedly bending them as this will cause failure.







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